



kastamonu
Bulgaria



CERTIFICATE

of

technical specification for Raw chipboard and Melamine faced chipboard

produced by "KASTAMONU BULGARIA"AD

Raw chipboard

- | | |
|------------------------------|---------------------------------|
| ➤ Thickness | 16, 18 mm, ± 0.3 mm |
| ➤ Density | 640 kg/m ³ ± 5 % |
| ➤ Bending strength | min 11.0 N/mm ² |
| ➤ Internal bond | min 0.36 N/mm ² |
| ➤ Water swelling (after 24h) | max 15% |
| ➤ Hygienic class | E1 |
| ➤ Free formaldehyde content | max 8 mg/100 g dry mass |
| ➤ Moisture content | 5-8% |

The technical parameters of raw chipboard produced by "KASTAMONU BULGARIA"AD, G.Sahrane are in conforming with the Standards BDS EN 312

Melamine faced chipboard

- | | |
|------------------------|----------|
| ➤ Scratch resistance | 4 Newton |
| ➤ Cigarette resistance | 4 Class |
| ➤ Steam resistance | 4 Class |
| ➤ Stain resistance | 4 Class |

The technical parameters of melamine faced chipboard produced by "KASTAMONU BULGARIA"AD, G.Sahrane are in conforming with the Standards BDS EN 14323

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